



CAVITY C-8544 (10-4)
 USE FORM TOOL FT-8544
 Also see page two.

INCH
MILLIMETER



Form Tooling FT-8544

To purchase form tools, we recommend you contact our vendor.
 Order directly from Form Relief Tool Co. or
 a quality form tool manufacturer of your choice.

Doering Company's primary form tool supplier is:

Form Relief Tool Co., Inc.
 Davis Junction, IL
 www.formrelief.com
 T: 815-393-4263
 F: 815-393-3143

Additional Vendor information:
 Standard and special tools.
 Average lead time 3-4 weeks.
 Mr. Jim Marx, President

Order Information:

Form tools are generally available in 1" Straight Shank or Morse Taper 3 (MT3).
 Form tools are available in HG (High Speed Steel) or TG (Tungsten Carbide Tipped).
 Roughing drills are available in HG only. It is recommended to use a roughing drill.
 Always verify cavity dimensions and specifications.

FT-8544 Tooling for Doering Cavity C-8544, Industry Standard 10-4:

Description:	Form Relief Part Number and Shank selection:
Roughing Drill, HG	CT10-4RD-HG
Form Cutting, HG	CT10-4FD-HG
Form Cutting, TG	CT10-4FD-TG

{ In addition to Form Relief Part Number,
 also specify 3/4" Straight Shank or
 Morse Taper 3 (MT3) Shank.