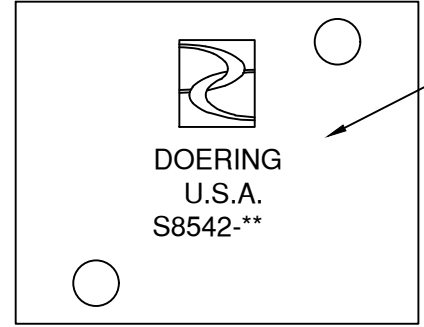
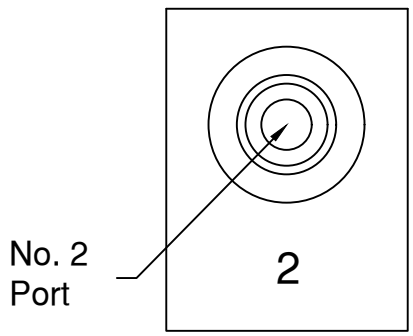


6343 RIVER ROAD SE ■ CLEAR LAKE, MN 55319 USA  
 Telephone: 320-743-2276 ■ www.doering.com  
 Email: customerservice@doering.com



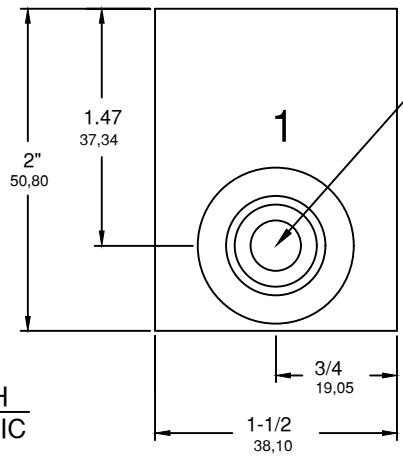
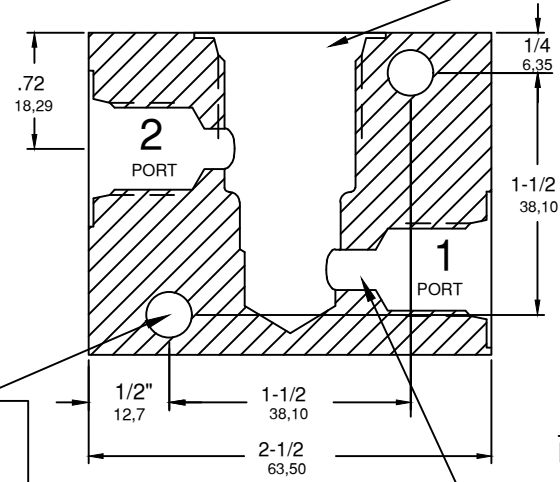
Identification  
Front & Back

Valve Cavity:  
Doering C-8542  
Industry 10-2



No. 2  
Port

Mounting Holes (2 Pl.)  
9/32" Diameter,  
Clearance for 1/4" or M6



No. 1  
Port

INCH  
METRIC

Ø5/16" (7.94mm) Diameter  
Restriction at Ports 1 & 2

**ORDER INFORMATION:**

S8542-

**Ports 1 & 2**

- 1 (1/8 NPT)
- 2 (1/4 NPT)
- 3 (3/8 NPT)
- 4 (SAE4, ORB)
- G4 (G 1/4-19 BSPP)
- 6 (SAE6, ORB)
- G6 (G 3/8-19 BSPP)

**Material Option, Pressure Rating**

Pressure Note: Double pressure rating for Port 1 only.

Blank	(6061 Aluminum)	3,000 PSIG
S	(304 Stainless)	5,000 PSIG
S316	(316 Stainless)	5,000 PSIG

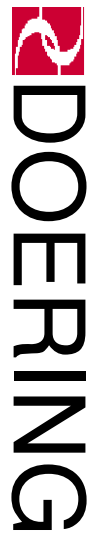
Doering Line Mount Housing for  
Cartridge Valve.

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Also see Spec. Sheet No. 1201455  
for wider Line Mount body style.

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Also see Spec. Sheet No. 1202982  
for Panel Mount Housing.



SPEC. SHEET NO. 1200674 REV. 10