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004

SPECIFICATIONS:

Two way, normally closed, push operator to open. Maximum pressure 5,000 PSI Port 1, 3,000 PSI Port 2 Use Port no. 1 for pressure inlet.

See "SHIFT FORCE NOTES" regarding operating force required to open valve.

1/4" Stroke is approximate

Overtravel protection feature is available.

Use 1" wrench to install valve.

Torque to 20 foot pounds.

Use lubricant on external oil seals and mounting

Fluid temperature -45°F (-42.7°C) to 200°F (93.3°C)

STANDARD OPTIONS

Handknob operator shown. Other operators available are Cam Operators and Overtravel Protection

Handknob is Aluminum standard or Stainless optional

T Option 10-32 vent ports at Key 7 (2 Places)

Seat (Key 4) is hard stainless. Optional soft seat

is available. Add letter K after H in part no. to order Kel-F 81 soft seat. Seal Materials used are Buna-N and Teflon.

Optional seal and construction materials available

SHIFT FORCE NOTES:

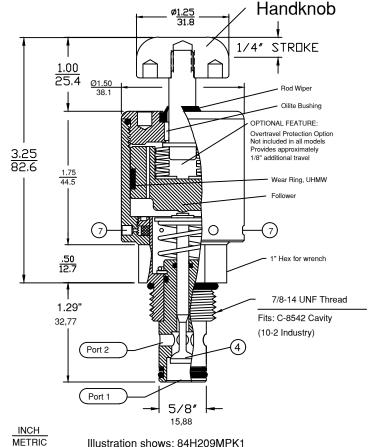
To determine operator Force in POUNDS to shift valve, multiply pressure at Port No. 1 pressure X .062 Add the result to 15 pounds required to compress spring.

Example: 1,000 PSI System

1.000 X .062 = 62 #62 + 15 = 77#

Total Operator Force = 77#

CARTRIDGE VALVE



Direct Plunger Operator .75/19.1 Radiused End Material 17-4 PH900, SST. .25 Stroke Prox. .75/19.1 Max.

Cavity & Housing

Cavity Drawing C-8542 (10-2): 1200621 Spec. Sheet

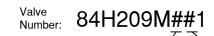
Line Mount Housings:

1200674 and 1201455

Spec. Sheets

Panel Mount Housings: 1202982 and 1202990

Spec. Sheets



O = No Overtravel Protection

P = Overtravel Protection

Operators:

D = Direct Plunger

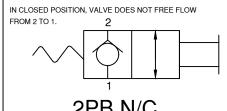
K = Knob. Aluminum R = Knob, Red Ano.

S = Knob, Stainless

PRESSURE DROP CHART

VALVE ORIFICE DIAMETER = .25" $C_{V} = 0.9$ 150 PSI 100 PSI 50 PSI 5 GPM O 10 GPM

2PB SERIES



2 Way Poppet Valve, Manually Operated