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# **CARTRIDGE VALVE**

## **SPECIFICATIONS:**

Normally Closed Check Valve Manual Override to hold Open.

Maximum pressure at Ports 1 and 2 is 5,000 PSI.

Install Cartridge valve using 1" wrench

Final tightening to 20 foot pounds torque.

Use lubricant on external oil seals and mounting

Fluid temperature -45°F (-42.7°C) to 200°F (93.3°C)

### **MATERIALS & OPTIONS**

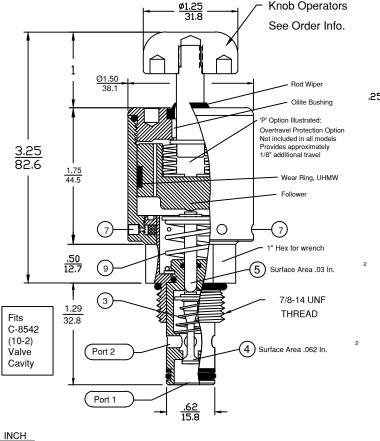
T Option 10-32 vent ports at Key 7 ( 2 Places ) Seat ( Key 4 ) material is heat treated Stainless. Seal Materials used are Buna-N and Teflon. Optional seal and construction materials available.

### SHIFT FORCE NOTES:

15 Pounds of Force is required to compress springs, Key 3 & 9

To determine the additional operating force imposed by the system pressure, multiply the system pressure X .062 and add the result to the 15 Pound spring force.

Example: 1,000 PSI System 1,000 X .062 = 62# 62 + 15 = 77#Total Operator Force = 77#



**Direct Plunger Operator** .75/19.1 Radiused End Material 17-4 PH900 .25 Stroke Prox. .75/19.1 Max.

# Cavity & Housing

Cavity C-8542 (10-2): See Spec. Sheet 1200621

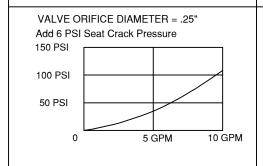
Line Mount Housings: See Spec. Sheets 1200674 and 1201455

Panel Mount Housings: See Spec. Sheets 1202982 and 1202990

### Valve 94H92M##06 Number: O = No Overtravel Protection P = Overtravel Protection Operators: D = Direct Plunger K = Knob, Aluminum R = Knob. Red Ano.

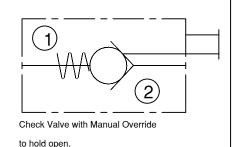
METRIC

S = Knob. Stainless



 $C_{V} = 0.9$ 

PRESSURE DROP CHART



**POC SERIES** 

